





Reaction of sulphur tetrafluoride with *trans*-4,5-dibromo-*cis*-1,2-cyclohexanedicarboxylic anhydride. A route to 7,7,9,9-tetrafluoro-8-oxa-cis-bicyclo[4.3.0]non-3-ene

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Abstract

Treatment of trans-4,5-dibromo-cis-1,2-cyclohexanedicarboxylic anhydride (2) with SF₄ and HF resulted in fluorination of the carbonyl groups and the almost total replacement of one bromine atom by fluorine affording 3-bromo-4,7,7,9,9-pentafluoro-8-oxa-cis-bicyclo[4.3.0]nonane (3) and 1-bromo-2-fluoro-cis-4,5-bis(trifluoromethyl)cyclohexane (4) in a 5:1 ratio with only trace amounts of 1,2-dibromo-cis-4,5-bis-(trifluoromethyl)cyclohexane (5). Dehalogenation of this mixture with zinc gave a mixture of 7,7,9,9-tetrafluoro-8-oxa-cis-bicyclo[4.3.0]non-3-ene (6) and cis-4,5-bis(trifluoro-methyl)cyclohex-1-ene (7). Pure 6 was isolated by bromination and subsequent separation of the dibromo derivatives by crystallization and debromination. The structure of isomer 3a was confirmed by X-ray analysis.

Keywords: 4,5-Dibromo-cis-1,2-cyclohexanedicarboxylic anhydride; Fluorination; Sulphur tetrafluoride; Bromine-fluorine exchange; Bicyclic tetrafluoroethers; 7,7,9,9-Tetrafluoro-8-oxa-cis-bicyclo [4.3.0] non-3-ene preparation

1. Introduction

It is well established that treatment of 1,2-dicarboxylic acids, both aliphatic [1] and aromatic [2], or their anhydrides, with sulphur tetrafluoride results in considerable or predominant formation of cyclic tetrafluoroethers with correspondingly limited yields of bis(trifluoromethyl) derivatives. The cyclization is particularly favoured when the carboxylic groups are fixed in the *cis*-configuration. Thus, *cis*-1,2-cyclohexanedicarboxylic acid afforded a 70% yield of 7,7,9,9-tetrafluoro-8-oxa-*cis*-bicyclo[4.3.0]nonane, practically as the only product [1], and a 40% yield of 7,7,9,9-tetrafluoro-8-oxa-bicyclo[4.3.0]non-1(6)-ene was recently achieved from 3,4,5,6-tetrahydrophthalic anhydride [3].

The aim of the present work was the preparation of 7,7,9,9-tetrafluoro-8-oxa-cis-bicyclo [4.3.0] non-3-ene (6) required for further studies. The most straightforward route seemed to be the fluorination of cis-1,2,3,6-tetrahydrophthalic anhydride (1) with sulphur tetrafluoride, but a complex mixture of products was formed. As an alternative method, anhydride 1 was brominated to trans-4,5-dibromo-cis-1,2-cyclohex-

anedicarboxylic anhydride (2) which was successfully converted to the required compound 6 by a fluorination—dehalogenation process.

2. Results and discussion

The reaction of dibromoanhydride 2 with sulphur tetra-fluoride and anhydrous hydrogen fluoride proceeded in an unexpected manner ¹; besides fluorination of the carbonyl groups, almost total replacement of one bromine atom by fluorine occurred to give the isomeric bromo-pentafluoro-8-oxa-cis-bicyclo[4.3.0] nonanes 3 as the main product together with the bromo-fluoro-cis-4,5-bis(trifluoro-methyl)cyclohexanes 4 and a small amount of 1,2-dibromo-cis-4,5-bis(trifluoromethyl)cyclohexane (5) (see Scheme 1).

The bromine-fluorine exchange occurred regardless of the HF concentration; hence, it appeared that the latter is

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¹ Bromine atoms in anhydride 2, as in other compounds formed by the addition of bromine to a cyclohexene ring, are undoubtedly *trans*-diequatorial [4].

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Scheme 1.

regenerated by an SF₄ oxidation of the evolved HBr. The following reaction scheme may be considered:

$$RBr + HF \longrightarrow R-F + HBr$$

 $HBr + SF_4 \longrightarrow HF + SBr_4$
 $SBr_4 \longrightarrow SBr_2 + Br_2$

The formation of considerable amounts of elemental bromine was indeed observed in each experiment. Thus the bromine-fluorine exchange is caused by SF₄, with HF acting as a catalyst.

The fact that only one bromine is replaced can be interpreted in terms of anchimeric group assistance exerted by the second neighbouring bromine atom. Participation of the bromonium ions is confirmed by the almost total retention of the configuration and by the formation of equimolar amounts of regioisomers. Both compounds 3 and 4 were 1:1 mixtures of isomers 3a,b and 4a,b which derived from nucleophilic attack of the fluoride ion on either carbon atom C-3 or C-4 (Fig. 1). The structure of 3a has been fully confirmed by an X-ray analysis (Tables 1 and 2, Fig. 2) and the structure of 3b is the only rational alternative. Trace amounts of four other isomers of 3, probably with inverted configuration at carbon atoms C-3 or C-4, were also detected by GC-MS. Structures 4a and 4b, although not proved, seem to be the most probable.

Compounds 3 and 4 readily undergo dehalogenation when treated with zinc dust in acetic anhydride. Dehalogenation of isolated pure 3a gave the required alkene 6 almost quantitatively. For preparative purposes, however, the more efficient way is the dehalogenation of the crude mixture of compounds 3-5. Bromination of the mixture of alkenes 6 and 7 thus obtained gave a mixture of dibromo derivatives 8 and 5, from which bicyclic compound 8 was effectively separated by

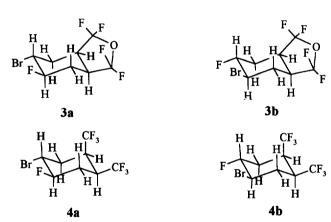


Fig. 1. The structures of compounds 3 and 4.

Table 1 Atomic coordinates ($\times 10^4$) and equivalent isotropic displacement parameters ($\mathring{A}^2 \times 10^3$) for compound 3a

Atom	x	у	z	U _{eq} a
Br	5427.1(2)	7691.1(3)	4685.2(2)	31.9(1)
O	8372.9(15)	1543(2)	2955(2)	44.0(5)
F1	7732.8(11)	7551(2)	5660.7(14)	44.1(4)
F2	9867.0(12)	2937(2)	3404(2)	55.5(5)
F3	9299.3(13)	2875(2)	1488(2)	55.5(5)
F4	6758.4(13)	869(2)	2315(2)	49.9(4)
F5	7034.6(12)	1864(2)	4185.7(13)	37.1(4)
C1	7258(2)	4051(3)	2524(2)	23.6(5)
C2	6351(2)	5210(3)	2981(2)	23.4(5)
C3	6538(2)	5944(3)	4308(2)	20.3(5)
C4	7588(2)	6874(3)	4434(2)	26.1(5)
C5	8454(2)	5513(3)	4210(2)	25.9(5)
C6	8356(2)	4792(3)	2864(2)	25.3(5)
C7	8986(2)	3054(4)	2684(2)	37.7(6)
C8	7334(2)	2086(3)	2997(2)	32.1(6)

 $^{^{}a}$ U_{eq} is defined as one-third of the trace of the orthogonalized U_{ij} tensor.

Table 2
Bond lengths (Å) and angles (°) for compound 3a

		•	
Br-C3	1.958(2)	O-C7	1.384(3)
O-C8	1.390(3)	F1-C4	1.405(3)
F2-C7	1.346(3)	F3-C7	1.358(3)
F4-C8	1.347(3)	F5-C8	1.348(3)
C1-C8	1.513(3)	C1-C2	1.527(3)
C1-C6	1.538(3)	C2-C3	1.525(3)
C3-C4	1.507(3)	C4-C5	1.510(3)
C5-C6	1.530(3)	C6-C7	1.513(3)
C7-O-C8	109.5(2)	C8-C1-C2	116.9(2)
C8-C1-C6	101.7(2)	C2-C1-C6	115.6(2)
C3-C2-C1	113.1(2)	C4-C3-C2	110.5(2)
C4-C3-Br	110.23(14)	C2-C3-Br	109.00(14)
F1-C4-C3	109.1(2)	F1-C4-C5	107.6(2)
C3-C4-C5	110.6(2)	C4-C5-C6	109.6(2)
C7-C6-C5	112.2(2)	C7-C6-C1	99.6(2)
C5-C6-C1	112.7(2)	F2-C7-F3	105.2(2)
F2-C7-O	107.5(2)	F3-C7-O	108.0(2)
F2-C7-C6	114.9(2)	F3C7C6	112.1(2)
O-C7-C6	108.8(2)	F4C8F5	105.2(2)
F4C8O	107.7(2)	F5-C8-O	107.5(2)
F4-C8-C1	114.1(2)	F5-C8-C1	114.2(2)
O-C8-C1	107.9(2)		

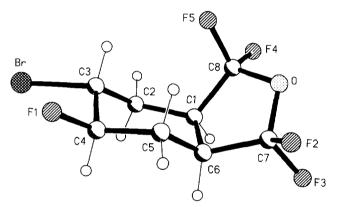


Fig. 2. X-Ray molecular structure of compound 3a with crystallographic numbering.

crystallization and then debrominated to alkene 6 (see Scheme 2).

Detailed NMR studies using lanthanide-induced shift techniques revealed that cis-8-oxabicyclo[4.3.0]non-3-ene and

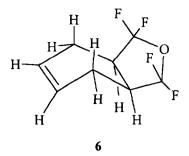


Fig. 3. The structure of compound 6.

some of its derivatives, i.e. non-fluorinated analogues of 6, exist exclusively or almost exclusively in the 'open' conformation [5]. This is in agreement with the X-ray structure of the nitrogen analogue, the methionide salt of cis-8-methyl-8-azabicyclo[4.3.0]non-3-ene [6]. The close structural analogy of alkene 6 to the above-mentioned compounds, particularly to cis-7,7,9,9-tetramethyl-8-oxabicyclo-[4.3.0]non-3-ene [5], strongly suggests that 6 also exist exclusively in the 'open' conformation as shown in Fig. 3.

3. Experimental details

Melting points were determined in capillaries and boiling points were measured during distillation; both are uncorrected. ¹H spectra were recorded in CDCl₃ with a Varian 200 MHz or with a Bruker 500 MHz spectrometer, as indicated. ¹⁹F and ¹³C spectra were obtained with a Varian 200 MHz spectrometer at 188 and 50 MHz, respectively. Chemical shifts are quoted in ppm from internal TMS for protons and carbon nuclei (positive downfield) and from internal CFCl₃ for the fluorine nucleus (positive upfield). GC-MS analyses were performed with a Hewlett-Packard 5890 apparatus (70 eV) using a 30 m capillary column coated with a HP5 oil. For preparative GLC isolations, a GCHF-18.3 apparatus (Germany) equipped with a 4.0 m×10 mm column filled with 5% silica oil SE-52 on Chromosorb G was used.

1,2,3,6-Tetrahydrophthalic anhydride (1) was a commercial reagent grade product (Riedel-deHaën) and *trans*-4,5-dibromo-*cis*-1,2-cyclohexanedicarboxylic anhydride (2)

Scheme 2.

was prepared by bromination of anhydride 1 according to the modified literature procedure (m.p. 138 °C) [7,8].

3.1. X-Ray structure determination of compound 3a

Crystal data: C₈H₈BrF₅O, M = 295.05, monoclinic, space group $P2_1/c$; a = 12.8133(14), b = 7.2481(6), c =10.6771(14) Å, $\beta = 91.996(10)^{\circ}$; V = 991.0 Å³; Z = 4, $D_x = 1.978 \text{ mg/m}^3$; $\lambda (\text{Mo K}\alpha) = 0.71073 \text{ Å}$; $\mu = 4.2 \text{ mm}^{-1}$; T = -100 °C. Data collection and reduction: a colourless tablet 0.4 × 0.3 × 0.15 mm was mounted in an inert oil. Data were collected to $2\theta_{max} = 55^{\circ}$ on a Siemens P4 diffractometer. An absorption correction based on ψ -scans gave transmission factors of 0.55-0.99. Of 4083 measured data, 2271 were unique ($R_{int} = 0.024$). Structure solution and refinement: the structure was solved by direct methods and refined anisotropically on F^2 (program SHELXL-93, G.E. Sheldrick, University of Göttingen). Hydrogen atoms were included with a riding model. The final $wR(F^2)$ was 0.056 for all 2271 unique reflections and 136 parameters, conventional R(F) = 0.027; S = 0.89; max. $\Delta/\sigma < 0.001$; max. $\Delta \rho = 0.31$ e Å⁻³. Final atomic coordinates are presented in Table 1 with derived bond lengths and angles in Table 2².

3.2. Reaction of trans-4,5-dibromo-cis-1,2-cyclohexane-dicarboxylic anhydride (2) with sulphur tetrafluoride

Run 1

Anhydride 2 (45 g, 0.15 mol) and liquid hydrogen fluoride (10 ml, 0.5 mol) were placed in a 250 ml stainless-steel autoclave pre-cooled to ca. -30 °C and then, after cooling the autoclave to ca. -78 °C (acetone/Dry Ice bath), SF₄ (66 g, 0.55 mol) was condensed into it. The reaction was conducted at 180 °C for 48 h, the gases (SOF₂, SF₄, HF) were released (after cooling to ambient temperature) and the contents of the autoclave dissolved in CH₂Cl₂ (100 ml). The solution was washed with aqueous K₂CO₃, followed by water and dried over MgSO₄. Evaporation of the solvent gave a semicrystalline yellow solid composed of compounds 3, 4 and 5 in a 45:5:1 ratio (GC-MS analysis). Total yield: 36 g (80%). Two GLC peaks of comparable intensity and identical mass spectrum appeared for each compound 3 and 4 indicating isomeric mixtures. Several crystallization from nhexane gave a longer GLC retention time for isomer 3a in the pure state. An analytical sample of an isomeric mixture of compounds 4 was isolated by preparative GLC. Run 2

Anhydride 2 (60 g, 0.2 mol), hydrogen fluoride (2 ml, 0.1 mol) and sulphur tetrafluoride (90 g, 0.83 mol) were reacted at 70–80 °C for 96 h and worked-up as described above to

give 46 g (yield 80%) of a mixture of compounds 3 and 4 in a 5:1 ratio with only a trace amount of 5.

trans-4)(e)-Bromo-3(e),7,7,9,9-pentafluoro-8-oxa-cisbicyclo [4.3.0] nonane (3a): Colourless crystals; m.p. 83-84 °C. Analysis: Found: C, 32.9; H, 2.8; Br, 27.8; F, 32.1%. C₈H₈BrF₅O requires: C, 32.6; H, 2.7; Br, 27.1; F, 32.2%. ¹H NMR (500 MHz) δ: 1.95, 2.44 [AB system (m), CH₂, $J_{A-B} = 24 \text{ Hz}$]; 2.22-2.62 [AB system (m), CH₂, $J_{A-B} =$ 15.3 Hz]; 3.00 (m, 2H, CH); 4.24 (m, CHBr, ${}^{3}J_{H-H} = ca$. 13.2, 8.5, 4.7 Hz); 4.58 (dm, CHF, ${}^{2}J_{H-F} = 47.3$ Hz, ${}^{3}J_{H-H}$ = ca. 9.0, 8.0, 4.3 Hz, ${}^4J_{H-F}$ = 1.0 Hz) ppm. Decoupling of the 4.58 signal allowed J_{4H-5H} to be estimated as ca. 8 Hz (ax-ax). 19 F NMR (200 MHz) δ : 170.5 (dm, CHF, $^2J_{H-F}$ =47.3 Hz); 67.5, 81.1 [AB system (dm), CF_2 , J_{A-B} = 140.5 Hz]; 71.3, 73.0 [AB system (dm), CF_2 , J_{A-B} = 143.5 Hz] ppm. 13 C NMR (200 MHz) δ : 128.6 (t, CF₂₂, ${}^{1}J_{C-F} = 265.2 \text{ Hz}$; 128.1 (t, CF₂, ${}^{1}J_{C-F} = 266.5 \text{ Hz}$); 89.5 (d, CF, ${}^{1}J_{C-F} = 181.8 \text{ Hz}$); 45.7 (dd, CHBr, ${}^{2}J_{C-F} = 21.6 \text{ Hz}$, ${}^{4}J_{C-F} = 3.2 \text{ Hz}$; 41.1 (t, C-2, ${}^{2}J_{C-F} = 26.0 \text{ Hz}$); 40.8 (td, C-1, ${}^{2}J_{C-F} = 22.0 \text{ Hz}$, ${}^{3}J_{C-F} = 8 \text{ Hz}$); 28.2 (dt, C-3, ${}^{3}J_{C-F} = 3.5$ Hz); 26.1 (dt, C-6, ${}^{2}J_{C-F} = 23.2$ Hz, ${}^{3}J_{C-F} = 2.7$ Hz) ppm. GC-MS (m/z): 296 [<1% M⁺ (81Br)]; 215 [30, $(M-Br)^{+}$; 195 [10, $(M-Br-HF)^{+}$]; 187 [15, $(M-Br-CO)^{+}$; 167 [100, $(M-HBr-COF)^{+}$]; 147 $(30, C_7H_6F_3^+); 127 (40, C_7H_5F_2^+); 97 (15, C_6H_6F^+); 77$ $(40, C_6H_5^+).$

trans-3(e)-bromo-4(e),7,7,9,9-pentafluoro-8-oxa-cis-bicyclo[4.3.0] nonane (**3b**): MS identical with **3a**.

trans-1-bromo-2-fluoro-cis-4,5-bis(trifluoromethyl)cyclohexanes 4 (two isomers): GC-MS (m/z): 318 [<1% M⁺ (⁸¹BR)]; 237 [100, (M-BR)⁺]; 217 [70, (M-HBr-F)⁺]; 127 (40, C₇H₅F₂⁺).

trans-1,2-dibromo-cis-4,5-bis (trifluoromethyl) cyclohexane (5); GC-MS (m/z): 380 [10%, M⁺ (⁸¹Br)]; 299 [25, (M-Br)⁺, (⁸¹Br)]; 217 [100, (M-HBr-Br)⁺]; 127 (40, $C_7H_5F_2^+$).

3.3. Preparation of 7,7,9,9-tetrafluoro-8-oxa-cis-bicyclo[4.3.0]non-3-ene (6)

A. From pure 3a

Compound 3a (15 g, 0.05 mol), acetic anhydride (15 g, 0.15 mol) and activated zinc dust (30 g, 0.46 mol) were placed in a 250 ml flask fitted with a mechanical stirrer and a reflux condenser. The mixture was carefully heated until rapid reaction occured. Gentle warming was prolonged for a further 15 min. After cooling to ambient temperature, water (100 ml) was added and the product steam-distilled. The organic layer of the distillate was separated, washed with aqueous Na₂CO₃ solution followed by water and dried over MgSO₄. Distillation (b.p. 30–32 °C/1.5 Torr) gave pure alkene 6 (GLC estimate) as a colourless liquid. Yield 9.7 g (98%). Analysis: Found: C, 49.1; H, 4.0; F, 38.6%. C₈H₈F₄O requires: C, 49.0; H, 4.1; F, 38.7%. ¹H NMR (200 MHz) δ: 2.1–2.5 (m, 4H, CH₂); 2.8–3.0 (m, 2H, CH); 5.75 (narrow m, 2H, CH=CH) ppm. ¹⁹F NMR (200 MHz) δ: 71.3, 81.1

² Full details of the structure determination have been deposited at the Fachinformationszentrum Karlsruhe, Gesellschaft für Wissenschaftlichtechnische Information mbH, 76344 Eggenstein-Leopoldshafen, Germany. Any request for this material should quote a full literature citation and the reference number CSD 401714.

(AB system, $2 \times dt$, $2CF_2$, ${}^2J_{F-F} = 141.1 \text{ Hz}$, ${}^4J_{F-F} = 9.2 \text{ Hz}$) ppm. ${}^{13}\text{C NMR}$ (200 MHz) δ : 19.4 (s, CH₂); 38.4 (t, CH, ${}^3J_{C-F} = 25.2 \text{ Hz}$); 123.3 (s, CH=CH); 129.5 (tdd, CF₂, ${}^1J_{C-F} = 265.0 \text{ Hz}$, J = 5.3, 2.5 Hz) ppm. GC-MS (m/z): 196 (25%, M⁺); 176 [15 (M-HF)⁺]; 148 [25, (M-HF-CO)⁺]; 79 (100, $C_6H_7^+$).

B. From the mixture of 3-5 The mixture of compounds 3-5 (36 g, ca. 0.12 mol) was dissolved in acetic anhydride (50 ml) and dehalogenated with zinc dust (70 g, 1.1 mol) as above. Steam-distillation gave an oily liquid (22 g) which was dissolved in CHCl₃ (50 ml) and dried over MgSO₄; then bromine (18 g, 0.225 mol) was added at 0-5 °C and the reaction mixture stirred for 0.5 h. The solid residue obtained after evaporation of the solvent was recrystallized three times from methanol to give trans-3,4-dibromo-7,7,9,9-tetrafluoro-8-oxa-cis-bicyclo-[4.3.0] nonane (8) as colourless prisms (25 g, 0.07 mol); m.p. 82-83 °C (GLC showed a single isomer). Analysis: Found: C, 26.7; H, 2.3; Br, 44.8; F, 21.3%. C₈H₈Br₂F₄O requires: C, 27.0; H, 2.3; Br, 44.9; F, 21.4%. ¹H NMR (200 MHz) δ : 2.0–2.4, 2.6–2.9 (two complex AB systems, 4H, CH₂); ca. 3.0 (m, 2H, CH); 3.99 (m, 1H, CHBr, ${}^{3}J_{H-H} = ca$. 10.3, 4.0, 1.7 Hz); 4.28 (m, 1H, CHBr, ${}^{3}J_{H-H}$ = ca. 10.7, 4.9, 1.9 Hz) ppm. ¹⁹F NMR (200 MHz) δ: 65.9, 85.1 (AB system, dm, CF_2 , $J_{A-B} = 141.8 \text{ Hz}$); 68.7, 73.4 (AB system, dm, CF₂, $J_{A-B} = 143.2 \text{ Hz}$) ppm. ¹³C NMR (200 MHz) δ : 31.3 (s, CH₂); 32.5 (t, CH₂, ${}^{3}J_{C-F}$ =3.9 Hz); 41.8 (t, CH, $^{2}J_{C-F} = 26.0 \text{ Hz}$); 42.5 (tt, CH, $^{2}J_{C-F} = 20.5 \text{ Hz}$, $^{3}J_{C-F} = 2.0$ Hz); 50.5 (s, CHBr); 50.7 (d, CHBr, ${}^{4}J_{C-F} = 0.8 \text{ Hz}$); 127.7 $(tm, CF_2, {}^1J_{C-F} = 264.8 \text{ Hz}); 128.4 (tm, CF_2, {}^1J_{C-F} = 262.2)$ Hz) ppm. GC-MS (m/z): 358 [<1%, M⁺ (⁸¹Br)]; 277 [30, $(M-Br)^+$]; 167 (100, $C_7H_7F_4^+$); 147 (80, $C_7H_6F_3^+$); 127 (90, $C_7H_5F_2^+$).

The dibromo compound 8 was dissolved in ethanol (50 ml), the solution brought to boiling (under reflux) and zinc dust (50 g, 0.765 mol) added portionwise. The mixture was refluxed for 1 h, then cooled to ambient temperature and the solid material filtered off. The filtrate was distilled under reduced pressure to give a fraction (10 g, b.p. 30–32 °C; yield 71.4%) identified as alkene 6.

Acknowledgement

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